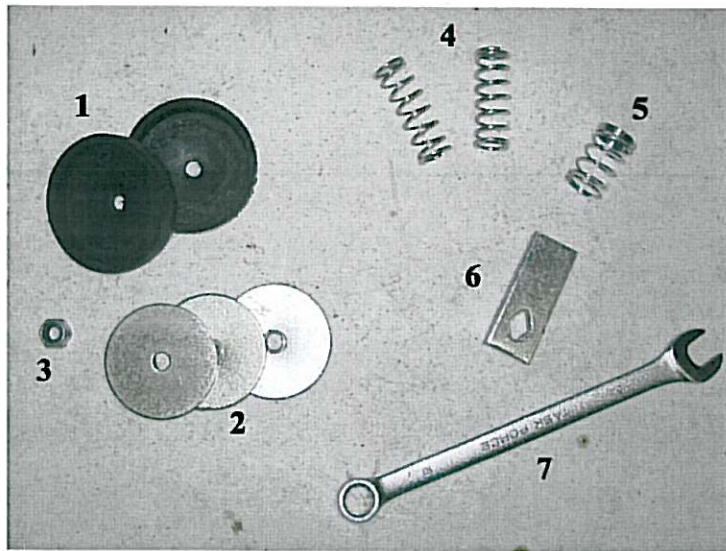


BULK LOADER REPAIR



What you need:

- 1 – (2) rubber impregnated leather cups
- 2 – (3) washers
- 3 – (1) lock-nut
- 4 – (2) front springs (longer)
- 5 – (1) recoil spring (shorter)
- 6 – (1) friction plate
- 7 – (1) 11mm wrench

Note: Before replacing the leather cups OR repairing the trigger, you must remove the barrel by unscrewing it counter-clockwise and pulling it over the leather cup assembly inside.



Leather Cup Replacement

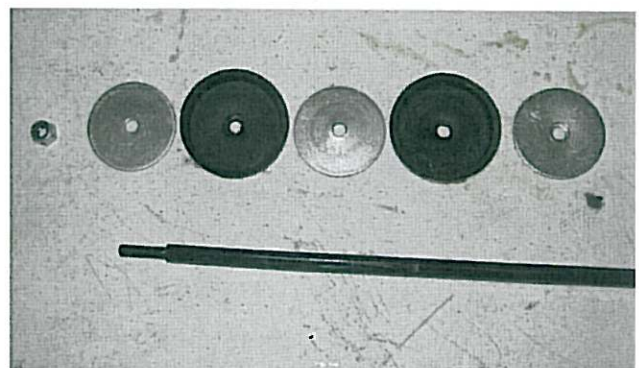
(for models 624/632-GTS)

Note: model 632C-GTS has a blue dual hytel cup instead of leather cups and a washer



Step 1

Unscrew lock-nut and remove the (2) leather cups and (3) washers



Step 2

Replace the washer and leather cups – apply grease in between the leather cups and along the outer edge. Reverse Step 1 to re-install.